

Work Order ID 140071-2

140071

Page 1

Thursday, December 17, 2015 3:41:58 PM

Item ID: D350-616-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deck Plate & Tie Down

Start Date: 12/7/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/17/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: MJS

Date: DEC 21 2015

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-616

G

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-616-013
CHG003DAS
28
9-89

FEB 26 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

JAN 28 2016

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
28
9-89

FEB 26 2016

Work Order ID 140071

Thursday, December 17, 2015 3:41:58 PM

140071

Page 2

Item ID: D350-616-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Deck Plate & Tie Down
 Start Date: 12/7/2015 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 12/17/2015 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-013								
	Location: FG28								
	PPP Rev:								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.01							
Quality Control									

/X DAS 28 FEB 26 2016 9:39

MLJ FEB 29 2016

MLJ FEB 29 2016

Picklist Print

Thursday, December 17, 2015 3:41:58 PM

Page 1

Work Order ID: 140071

140071

Parent Item: D350-616-013

D350-616-013

Parent Item Name: Deck Plate & Tie Down

Start Date: 12/7/2015

Required Date: 12/17/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP A 07.05.22 coss issue EC
IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:C
13.05.21 AS PER DWG REV.G DD VERE:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2360 *D2360* Litter Tie Down Bracket		Manufactured	No				Each	1.0000	(1) 4	4			
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					ST225	1							
					135501	1							
D3179-041 *D3179-041* Litter Tie Down (Non-Locking)		Manufactured	No				Each	3.0000	(1) 4	4			
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					ST225	3							
					136477	3							
D350-616-015 *D350-616-015* Deck Plate		Manufactured	No				Each	0.0000	(1) 4	4			

**

**

**

3x B131557

B139557 X1

140105v1

140034

FEB 17 2016

FEB 17 2016

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89



G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 8310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. G
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	13.04.01	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	